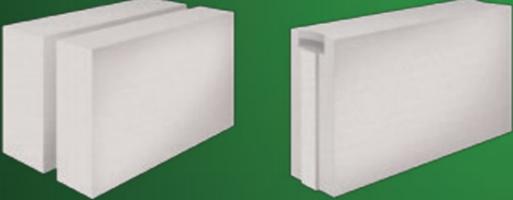


STARKEN® BLOCKS

Starken offers a wide range of cost effective AAC block solutions for various types of wall applications. They are typically used in the construction of internal and external walls as well as in the construction of fire-rated walls such as party, compartment and separating walls.

Product Summary

| Product | Length x Height (mm) | Thickness (mm) | General Usage |
|---|----------------------------------|--|---|
| Standard Block • CoolPro3™ • DuraPro5™ • StrongPro7™ <small>NEW</small> | 600 x 200 | 50, 75, 100, 125, 150, 175, 200, 225, 250, 300 | All blocks are applicable for infill walls. Only block thickness 125mm & above are suitable for use as load-bearing walls. |
|  | | | |
| Jumbo Block & Jumbo Block EZ • CoolPro3™ • DuraPro5™ | 600 x 400, 600 x 600, 600 x 1200 | 100, 125, 150, 200 | All blocks are applicable for infill walls & load-bearing walls. * Jumbo Block EZ only available in thickness 150 & 200mm |
|  | | | |
| Interlocking Block • CoolPro3™ • DuraPro5™ | 600 x 200 | 150, 200 | All blocks are applicable for infill walls & load-bearing walls. |
|  | | | |

Standard Block

Applications:

- General internal & external walls
- Party, compartment & separating walls
- Acoustic & fire-rated walls

Working dimension: Length x Height (mm)

Blocks are available in 600 x 200



Starken Standard Blocks offer a fast, convenient and versatile solution for most walling requirements. Each block is equivalent to 7 pieces of common brick.

Starken AAC blocks are easy to work with and can be cut to size with a tungsten carbide-tipped handsaw. This allows maximum flexibility and minimizes wastage.

CoolPro3™

Compressive Strength: **3.5 MPa**
 Thermal Conductivity: **0.172 W/m.K**
 Nominal Dry Density: **500 ± 50 kg/m³**
 Working Density: **700 ± 50 kg/m³**

DuraPro5™

Compressive Strength: **5.5 MPa**
 Thermal Conductivity: **0.244 W/m.K**
 Nominal Dry Density: **600 ± 50 kg/m³**
 Working Density: **840 ± 50 kg/m³**

StrongPro7™

Compressive Strength: **7.0 MPa**
 Nominal Dry Density: **650 ± 50 kg/m³**
 Working Density: **910 ± 50 kg/m³**

Properties:

Modulus of Elasticity
1,500 - 2,500 MPa

Ultimate Tensile Strength
0.44 - 0.55 MPa

Modulus of Rupture
0.44 - 0.55 MPa

Packaging

| Length x Height (mm) | Thickness (mm) | Quantity per pallet | Coverage per pallet | |
|----------------------|----------------|---------------------|---------------------|-----|
| | | | m² | m³ |
| 600 x 200 | 50 | 360 | 43.2 | 2.2 |
| | 75 | 240 | 28.8 | 2.2 |
| | 100 | 180 | 21.6 | 2.2 |
| | 125 | 144 | 17.3 | 2.2 |
| | 150 | 120 | 14.4 | 2.2 |
| | 175 | 96 | 11.5 | 2 |
| | 200 | 84 | 10.1 | 2 |
| | 225 | 72 | 8.6 | 1.9 |
| | 250 | 72 | 8.6 | 2.2 |
| 300 | 60 | 7.2 | 2.2 | |

| Length x Height (mm) | Thickness (mm) | Weights (kg) | | |
|----------------------|----------------|--------------|-----------|-------------|
| | | CoolPro3™ | DuraPro5™ | StrongPro7™ |
| 600 x 200 | 50 | 4 | 5 | 5.5 |
| | 75 | 6 | 7.5 | 8.2 |
| | 100 | 8 | 10 | 10.9 |
| | 125 | 10 | 12.5 | 13.7 |
| | 150 | 12 | 15 | 16.4 |
| | 175 | 14 | 17.5 | 19.1 |
| | 200 | 16 | 20 | 21.8 |
| | 225 | 17.8 | 22.5 | 24.6 |
| | 250 | 20 | 25 | 27.3 |
| 300 | 24 | 30 | 32.8 | |

Note :

1. The above information may subject to change.
2. Do not use the above information for calculating the transportation weight and volume.

Jumbo Block

Jumbo Block EZ

Applications:

- General internal & external walls
- Party, compartment & separating walls
- Acoustic & fire-rated walls

Working dimension:
Length x Height (mm)

Blocks are available in 600 x 400, 600 x 600, 600 x 1200



Starken Jumbo Blocks are specifically manufactured up to 6 times larger than standard blocks. Construction output will significantly improve due to the block size, coupled with ease of assembly as blocks can easily be aligned. Jumbo Block EZ is equipped with hand-hold notch at both ends to facilitate handling.

Packaging

| Length x Height (mm) | Thickness (mm) | Quantity per pallet | Coverage per pallet | | Weights (kg) | |
|----------------------|----------------|---------------------|---------------------|----------------|--------------|-----------|
| | | | m ² | m ³ | CoolPro3™ | DuraPro5™ |
| 600 x 400 | 100 | 90 | 21.6 | 2.2 | 15.8 | 20 |
| | 125 | 72 | 17.3 | 2.2 | 19.8 | 25 |
| | 150 | 80 | 19.2 | 2.9 | 23.8 | 30 |
| | 200 | 42 | 10.1 | 2 | 31.7 | 40 |
| 600 x 600 | 100 | 60 | 21.6 | 2.2 | 23.8 | 30 |
| | 125 | 48 | 17.3 | 2.2 | 29.7 | 37.5 |
| | 150 | 40 | 14.4 | 2.2 | 35.6 | 45 |
| | 200 | 28 | 10.1 | 2 | 47.5 | 60 |
| 600 x 1200 | 75 | 40 | 28.8 | 2.2 | 37.8 | 45.4 |
| | 100 | 30 | 21.6 | 2.2 | 50.4 | 60.5 |

Note :
1. The above information may subject to change.
2. Do not use the above information for calculating the transportation weight and volume.

CoolPro3™

Compressive Strength: **3.5 MPa**
Thermal Conductivity: **0.172 W/m.K**
Nominal Dry Density: **500 ± 50 kg/m³**
Working Density: **700 ± 50 kg/m³**

DuraPro5™

Compressive Strength: **5.5 MPa**
Thermal Conductivity: **0.244 W/m.K**
Nominal Dry Density: **600 ± 50 kg/m³**
Working Density: **840 ± 50 kg/m³**

Properties:

Modulus of Elasticity
1,500 - 2,500 MPa

Ultimate Tensile Strength
0.44 - 0.55 MPa

Modulus of Rupture
0.45 - 0.55 MPa

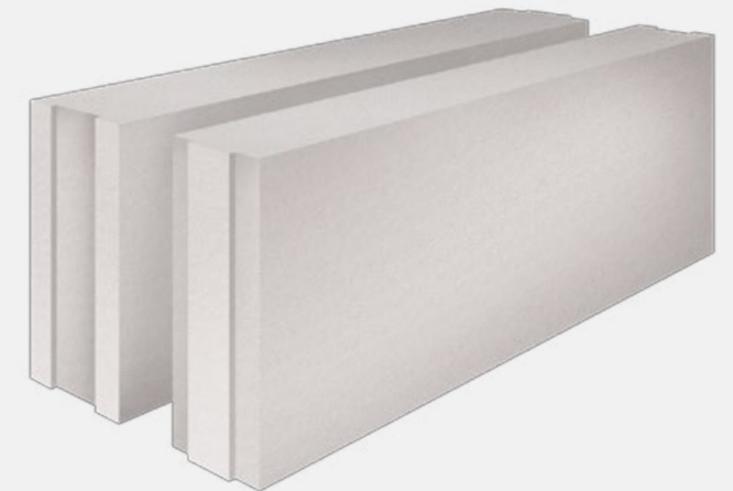
Interlocking Block

Applications:

- General internal & external walls
- Party, compartment & separating walls
- Acoustic & fire-rated walls

Working dimension:
Length x Height (mm)

Blocks are available in 600 x 200



Construction gets easier and neater with the introduction of Starken Interlocking Blocks. Block edges are profiled with tongue and groove interlocking joint system that does not only make wall construction much easier but also produce a more stable wall.

Packaging

| Length x Height (mm) | Thickness (mm) | Quantity per pallet | Coverage per pallet | | Weights (kg) | |
|----------------------|----------------|---------------------|---------------------|----------------|--------------|-----------|
| | | | m ² | m ³ | CoolPro3™ | DuraPro5™ |
| 600 x 200 | 150 | 120 | 14.4 | 2.2 | 12 | 15 |
| | 200 | 84 | 10.1 | 2 | 16 | 20 |

Note :
1. The above information may subject to change.
2. Do not use the above information for calculating the transportation weight and volume.

CoolPro3™

Compressive Strength: **3.5 MPa**
Thermal Conductivity: **0.172 W/m.K**
Nominal Dry Density: **500 ± 50 kg/m³**
Working Density: **700 ± 50 kg/m³**

DuraPro5™

Compressive Strength: **5.5 MPa**
Thermal Conductivity: **0.244 W/m.K**
Nominal Dry Density: **600 ± 50 kg/m³**
Working Density: **840 ± 50 kg/m³**

Properties:

Modulus of Elasticity
1,500 - 2,500 MPa

Ultimate Tensile Strength
0.44 - 0.55 MPa

Modulus of Rupture
0.45 - 0.55 MPa

STARKEN® PANELS

Building with Starken Panels is simple, efficient and cost effective. Starken's wide range of panel sizes bring every construction smart saving of time and money.

Starken Panels also contributes to the building's safety as fire protection wall and floor. Fire test according to current standards have proven that Starken Panels can withstand a fire up to 6 hours.

Not only that, each panel is also reinforced with corrosion-protected, fully welded steel cage. Starken Panels are available up to 6m in length.

Wall Panel Summary

| Product | Length (mm) | Height (mm) | Thickness (mm) | General Usage |
|--------------|-------------|-------------|------------------------------|---|
| • Wall Panel | 600 - 6000 | 600 | 75, 100, 125, 150, 175, 200. | All wall panels are applicable for infill walls & load-bearing walls. |

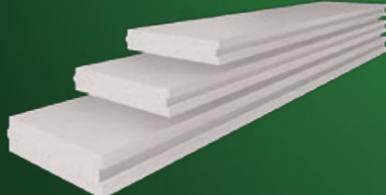
* 300mm, 400mm and 500 mm available upon request.



Floor Panel Summary

| Product | Length (mm) | Width (mm) | Thickness (mm) |
|---------------|-------------|------------|--------------------------|
| • Floor Panel | 600 - 6000 | 600 | 100, 125, 150, 175, 200. |

* 300mm, 400mm and 500 mm available upon request.



Wall Panel

Applications:

- Wall panels for residential & non-residential buildings

Working dimension:

Wall panels are available from 600 - 6000mm length with the height at 300 - 600mm. Thickness from 75 - 200mm.



Starken Reinforced Wall Panels are available in various edge profiles such as standard square, chamfered, tongue and groove or a combination of any of these edge profiles. Panel installation incorporates special brackets secured to structural members such as beams/ columns/ slabs to provide wall lateral stability.

Wall panels are typically used in non-residential buildings such as hospitals, universities, schools, factories, warehouses, shopping malls, e.t.c.

Panels can be installed onto buildings of reinforced concrete or steel structure.

Compressive Strength:
3.5 MPa

Thermal Conductivity:
0.172 W/m.K

Density
Dry 550 kg/m³
Working 780 - 820 kg/m³

Properties:

Modulus of Elasticity
2,190 MPa

Floor Panel

Applications:

- Floor panels for residential & non-residential buildings

Working dimension:

Length x Height (mm)

Floor panels are available from 600 - 6000mm length with the width at 600mm.

Thickness from 100 - 200mm.



Starken Floor Panels are rebated at the long edges. These rebates form a channel for the purpose of bonding one panel to another, providing virtually seamless floor base ready for rendering.

Available in standard thickness of 100mm to 200mm, Starken Floor Panels are designed to cater for loadings of various floor uses as described in UBBL Malaysia. Typically, floor live load (uniformly distributed load) for residential units is 1.5kN/m². Generally, the load bearing capacity of these panels can be evaluated based on the structure spacing supporting the panels.

Compressive Strength:
3.5 MPa

Thermal Conductivity:
0.172 W/m.K

Density
Dry 550 kg/m³
Working 780 - 820 kg/m³

Properties:

Modulus of Elasticity
2,190 MPa

STARKEN® LINTEL

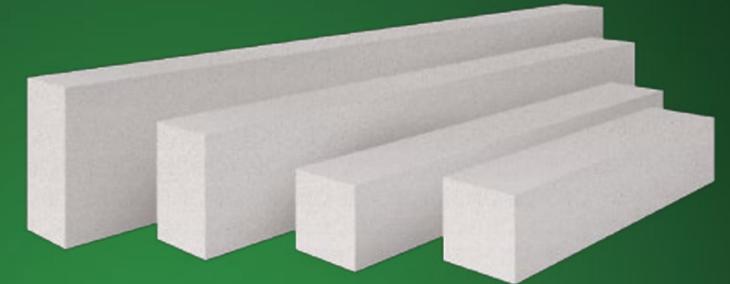
Compressive Strength:
3.5 MPa

Thermal Conductivity:
0.172 W/m.K

Density
Dry 550 kg/m³
Working 780 - 820 kg/m³

Properties:

Modulus of Elasticity
2,190 MPa



Starken AAC Lintels are reinforced elements similar to panels. They are used as support over windows, doorways and other openings.

Lintels are available in standard block thickness of 100mm, 125mm, 150mm and 200mm and lengths up to 2,700mm.

Refer to lintel table for standard sizes. Please contact Starken AAC Technical Department on information related to allowable working load.

Lintels are also used as spreaders under the end supports of reinforced concrete beams to distribute high bearing stresses into the supporting AAC wall.

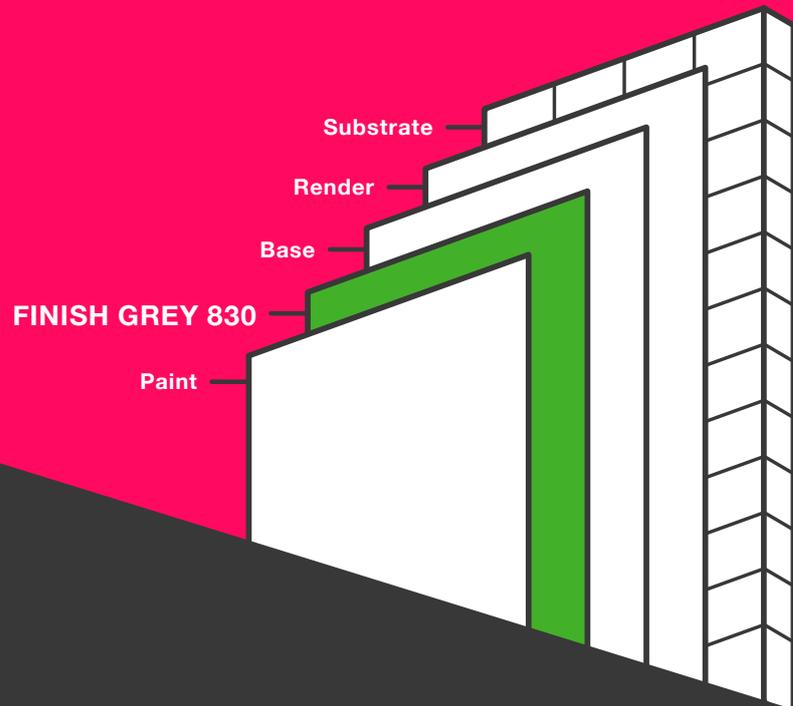
Lintel Summary

| Window Opening Width (mm) | Lintel Length (mm) | Lintel Height (mm) | Lintel Thickness (mm) |
|---------------------------|--------------------|--------------------|-----------------------|
| 900 | 1,200 | 200 | 100, 125, 150, 200 |
| 1,200 | 1,600 | 200 | 100, 125, 150, 200 |
| 1,600 | 1,900 | 200 | 100, 125, 150, 200 |
| 1,800 | 2,200 | 300 | 100, 125, 150, 200 |
| 2,100 | 2,700 | 300 | 100, 125, 150, 200 |

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Skim Coat Series

FINISH GREY 830

**POLYMER MODIFIED
FINISHING COAT**

**Polymer modified cementitious skim coat.
Can be used as a finishing coat to receive
paint for wall and ceiling**

Uses

- Exterior and interior skim coat wall/ceiling finishing coat
- Suitable for concrete, plaster and render surface
- Hardened surface can be sanded, painted and wall papered

Benefits

- Water resistant
- Ultra-smooth finishing
- Polymer modified and shrinkage compensated to prevent hair line cracks

Complied Standard

| EN 998 | EN 1015 | BS 4551 |

Skim Coat Series

FINISH GREY 830

POLYMER MODIFIED FINISHING COAT



TECHNICAL PROPERTIES

| | |
|---------------------|-------------------------|
| Adhesive Strength | > 0.5 N/mm ² |
| Water Retentivity | > 99% |
| Alkaline Resistance | Good |

PHYSICAL FEATURES

| | |
|-----------------------|---------------------------|
| Package | Approx. 25kg |
| Water Demand | 10 - 11 ℓ (40 - 44%) |
| Consumption | 1.1 kg/m ² /mm |
| Binder | Cement, Green Binders |
| Filler Size | < 0.3 mm |
| Application Thickness | 1 - 2 mm per coat |
| Pot Life | 2 hours |

STORAGE

Shelf life is 6 months if stored in dry and cool place

RECOMMENDATION

- 1 To be applied on **Base Grey 820** or **Panel Plaster 638**
- 2 Mix with **Mortar Buddy 152** for application on painted surface
- 3 **Moisture Sealer 186** is recommended for application on gypsum board surface, prior to skim coating works

APPLICATION

SUBSTRATE PREPARATION

- 1 Substrate should be free from mould oil, grease, loose particles and contamination of foreign materials
- 2 Dampening of concrete or plastered substrate is recommended prior to the application of **Finish Grey 830**

MATERIAL PREPARATION

- 1 Mix 1 bag of 25kg **Finish Grey 830** with 10 - 11 ℓ water for at least 3 minutes by electrical mixer until homogeneous
- 2 1 - 2 mm thickness can be applied in 1 coat. After the previous coat is hardened, 2 coats can be build-up and total thickness up to 4mm
- 3 Sand paper polishing is advised to apply within 48 hours
- 4 Paint can be applied at least 3 days after application to reduce the alkalinity

CURING

- 1 Natural air curing is sufficient
- 2 Recommended to apply water mist curing in first 2 days during hot climate

SAFETY

Wear NIOSH approved facemask during mixing as to avoid inhaling of dust. May cause irritation to eyes and skin:

- 1 In case of contact with eyes, rinse immediately with water and seek for medical advice if needed
- 2 In case of contact with skin, rinse immediately with soap and water. To seek medical advice if needed

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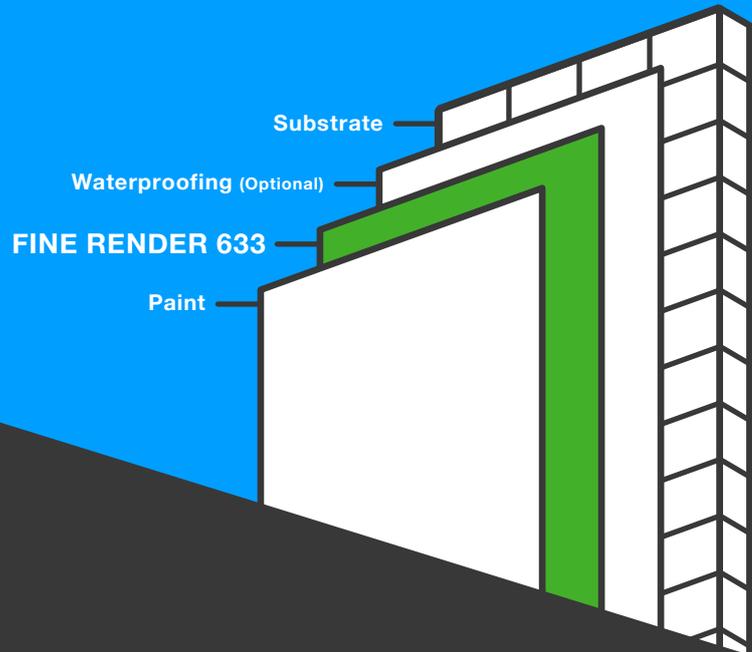
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Render Series

FINE RENDER 633

**MEDIUM STRENGTH
RENDERING COAT**

Medium thickness plastering for
concrete and brick wall for interior
and exterior application

Uses

- Interior and exterior plastering

Benefits

- Thickness up to 12 mm
- Water resistant
- High water retentivity render
- Shrinkage compensated
- Compatible to cementitious waterproofing system

Complied Standard

| EN 998 | EN 1015 | BS 4551 |

Render Series

FINE RENDER 633

MEDIUM STRENGTH RENDERING COAT



TECHNICAL PROPERTIES

| | |
|----------------------|-------------------------|
| Adhesive Strength | > 0.5 N/mm ² |
| Compressive Strength | > 8 N/mm ² |
| Water Retentivity | > 95% |
| Alkaline Resistance | Good |

PHYSICAL FEATURES

| | |
|-----------------------|---------------------------|
| Package | Approx. 40 kg |
| Water Demand | 6.4 - 8.0 ℓ (16 - 20%) |
| Consumption | 1.5 kg/m ² /mm |
| Binder | Cement, Green Binder |
| Aggregate Size | 1.2 mm |
| Application Thickness | 5 - 12 mm per coat |
| Pot Life | 1 hour |

STORAGE

Shelf life is 6 months if stored in dry and cool place

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RECOMMENDATION

- 1 Sponge the render surface when the render is 80 - 90% dry which the render is wet but touch dry
- 2 Key coat is recommended for application on smooth concrete surface prior to apply **Fine Render 633**

APPLICATION

SUBSTRATE PREPARATION

- 1 Substrate should be free from mould oil, grease, loose particles and contamination of foreign materials
- 2 Dampening of concrete substrate is recommended during hot climate
- 3 Installation of leveling pads or ranks are recommended on substrate if plaster thickness beyond 8 mm
- 4 Key coat is recommended for application on smooth concrete surface

MATERIAL PREPARATION

- 1 Mix 1 bag of 40kg **Fine Render 633** with 6.4 – 8.0 ℓ water for at least 3 minutes by electrical mixer until homogeneous
- 2 Apply 5 – 12 mm thickness in 1 - 2 coat
- 3 Trowel smooth the surface of **Fine Render 633**
- 4 When the render is 80 - 90% dry, rub the render surface with wet sponge to obtain a suitable finishing texture

CURING

- 1 Natural air curing is sufficient
- 2 Recommended to apply water mist curing in first 2 days during hot climate

SAFETY

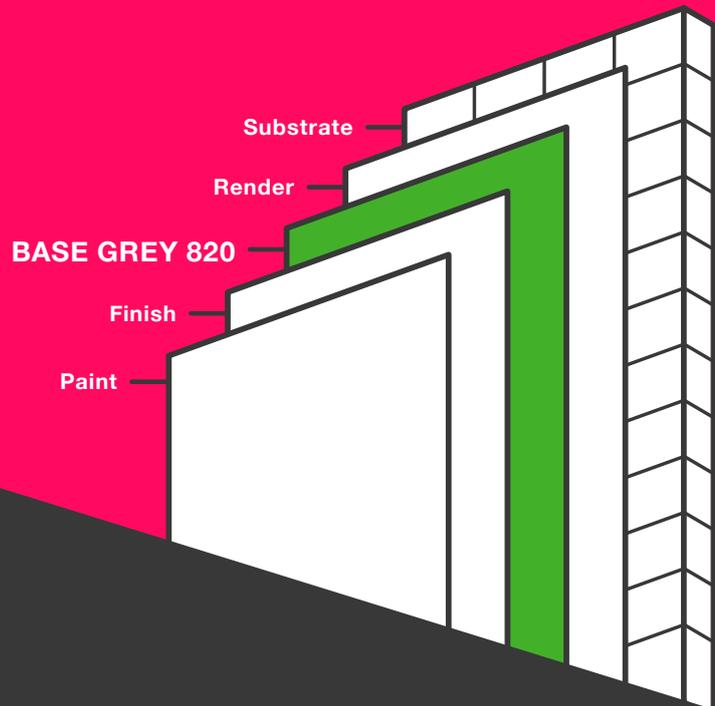
Wear NIOSH approved facemask during mixing as to avoid inhaling of dust. May cause irritation to eyes and skin:

- 1 In case of contact with eyes, rinse immediately with water and seek for medical advice if needed
- 2 In case of contact with skin, rinse immediately with soap and water. To seek medical advice if needed

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Skim Coat Series

BASE GREY 820

**POLYMER MODIFIED
BASE COAT**

Polymer modified cementitious skim coat.
Can be used as a base coat to receive fine
finishing for wall and ceiling

Uses

- Exterior and interior wall/ceiling base coat
- Ideal for general filling and patch up
- Applicable on concrete, plaster and render surface

Benefits

- Water resistant
- Thickness up to 6mm by several coats
- Polymer modified and shrinkage compensated to prevent hair line cracks

Complied Standard

| EN 998 | EN 1015 | BS 4551 |

Skim Coat Series

BASE GREY 820

POLYMER MODIFIED BASE COAT



TECHNICAL PROPERTIES

| | |
|----------------------|-------------------------|
| Adhesive Strength | > 0.5 N/mm ² |
| Compressive Strength | > 5 N/mm ² |
| Water Retentivity | > 99% |
| Alkaline Resistance | Good |

PHYSICAL FEATURES

| | |
|-----------------------|---------------------------|
| Package | Approx. 40kg |
| Water Demand | 11.2 - 12.8 ℓ (28 - 32%) |
| Consumption | 1.3 kg/m ² /mm |
| Binder | Cement, Green Binders |
| Filler Size | < 0.6 mm |
| Application Thickness | 2 - 4 mm per coat |
| Pot Life | 2 hours |

STORAGE

Shelf life is 6 months if stored in dry and cool place

Starken Drymix Solutions Sdn. Bhd.
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RECOMMENDATION

- 1 Complete with **Finish Grey 830** for ultra-smooth finishing
- 2 Mix with **Mortar Buddy 152** for application on painted surface
- 3 **Moisture Sealer 186** is recommended for application on gypsum board surface, prior to skim coating works

APPLICATION

SUBSTRATE PREPARATION

- 1 Substrate should be free from mould oil, grease, loose particles and contamination of foreign materials
- 2 Dampening of concrete or plastered substrate is recommended prior to the application of **Base Grey 820**

MATERIAL PREPARATION

- 1 Mix 1 bag of 40kg **Base Grey 820** with 11.2 - 12.8 ℓ water for at least 3 minutes by electrical mixer for homogeneous mixture
- 2 2 - 4 mm thickness can be achieved in single coat. For thicker layer requirements, several coats can be applied (after the underneath coat is hardened) for thickness up to 6 mm
- 3 **Finish Grey 830** can be applied on wet/hardened **Base Grey 820**

CURING

- 1 Natural air curing is sufficient
- 2 Recommended to apply water mist curing in first 2 days during hot climate

SAFETY

Wear NIOSH approved facemask during mixing as to avoid inhaling of dust. May cause irritation to eyes and skin:

- 1 In case of contact with eyes, rinse immediately with water and seek for medical advice if needed
- 2 In case of contact with skin, rinse immediately with soap and water. To seek medical advice if needed

STÄRKENDrymix
Solutions™

Render Series

COARSE RENDER 632

**MEDIUM STRENGTH
THICK LAYER MORTAR FOR
PLASTERING AND MASONRY**

Thick layer mortar for plastering for concrete and brick wall for interior and exterior applications. One coat can build up to 20 mm thick. The product can also be used for masonry for bricks and concrete blocks

Uses

- Interior and exterior plastering
- Masonry for bricks and concrete blocks

Benefits

- One mortar for plastering and masonry
- Thickness up to 20 mm
- Water resistant
- High water retentivity and good workability
- Shrinkage compensated
- Compatible to cementitious waterproofing system

Complied Standard

| EN 998 | EN 1015 | BS 4551 |

Render Series

COARSE RENDER 632

MEDIUM STRENGTH THICK LAYER MORTAR FOR PLASTERING AND MASONRY



TECHNICAL PROPERTIES

| | |
|----------------------|-------------------------|
| Adhesive Strength | > 0.6 N/mm ² |
| Compressive Strength | > 10 N/mm ² |
| Water Retentivity | > 95% |
| Alkaline Resistance | Good |

PHYSICAL FEATURES

| | |
|-----------------------|---------------------------|
| Package | Approx. 40 kg |
| Water Demand | 4.8 - 6.4 ℓ (12 - 16%) |
| Consumption | 1.7 kg/m ² /mm |
| Binder | Cement, Green Binders |
| Aggregate Size | 2.3 mm |
| Application Thickness | 10 - 20 mm per coat |
| Pot Life | 1 hour |

STORAGE

Shelf life is 6 months if stored in dry and cool place

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Ver 1.0

RECOMMENDATION

- 1 Complete with **Base** and **Finish** for ultra-smooth finishing
- 2 Combine with **Tile Adhesive series** for tiling system
- 3 Key coat is recommended for application on smooth concrete surface prior to apply **Coarse Render 632**

APPLICATION

SUBSTRATE PREPARATION

- 1 Substrate should be free from mould oil, grease, loose particles and contamination of foreign materials
- 2 Dampening of concrete substrate is recommended during hot climate
- 3 Installation of leveling pads or ranks are recommended on substrate if plaster thickness beyond 8 mm
- 4 Key coat is recommended for application on smooth concrete surface

MATERIAL PREPARATION

- 1 Mix 1 bag of 40kg **Coarse Render 632** with 4.8 – 6.4 ℓ water for at least 3 minutes by electrical mixer until homogeneous
- 2 Apply 10 – 20 mm thickness in 1 coat. After the first coat is hardened, 3 coats can be build-up and total thickness up to 60 mm
- 3 **Base** and **Finish** can be applied on wet or hardened **Coarse Render 632** coat
- 4 **Tile Adhesive series** can be applied on hardened **Coarse Render 632** coat
- 5 For masonry application, 8 - 15 mm thickness per each layer is recommended

CURING

- 1 Natural air curing is sufficient
- 2 Recommended to apply water mist curing in first 2 days during hot climate

SAFETY

Wear NIOSH approved facemask during mixing as to avoid inhaling of dust. May cause irritation to eyes and skin:

- 1 In case of contact with eyes, rinse immediately with water and seek for medical advice if needed
- 2 In case of contact with skin, rinse immediately with soap and water. To seek medical advice if needed